

Tilt Wood Window
(Introduced in 1985)
Parts Reference Catalog

#010418 (Revised 11/99)

Weather Shield
Windows & Doors



Weather Shield Mfg., Inc.
Medford, WI 54451 • 715/748-2100

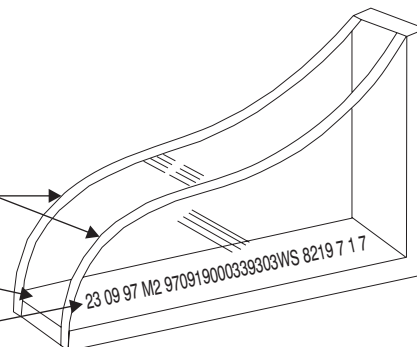


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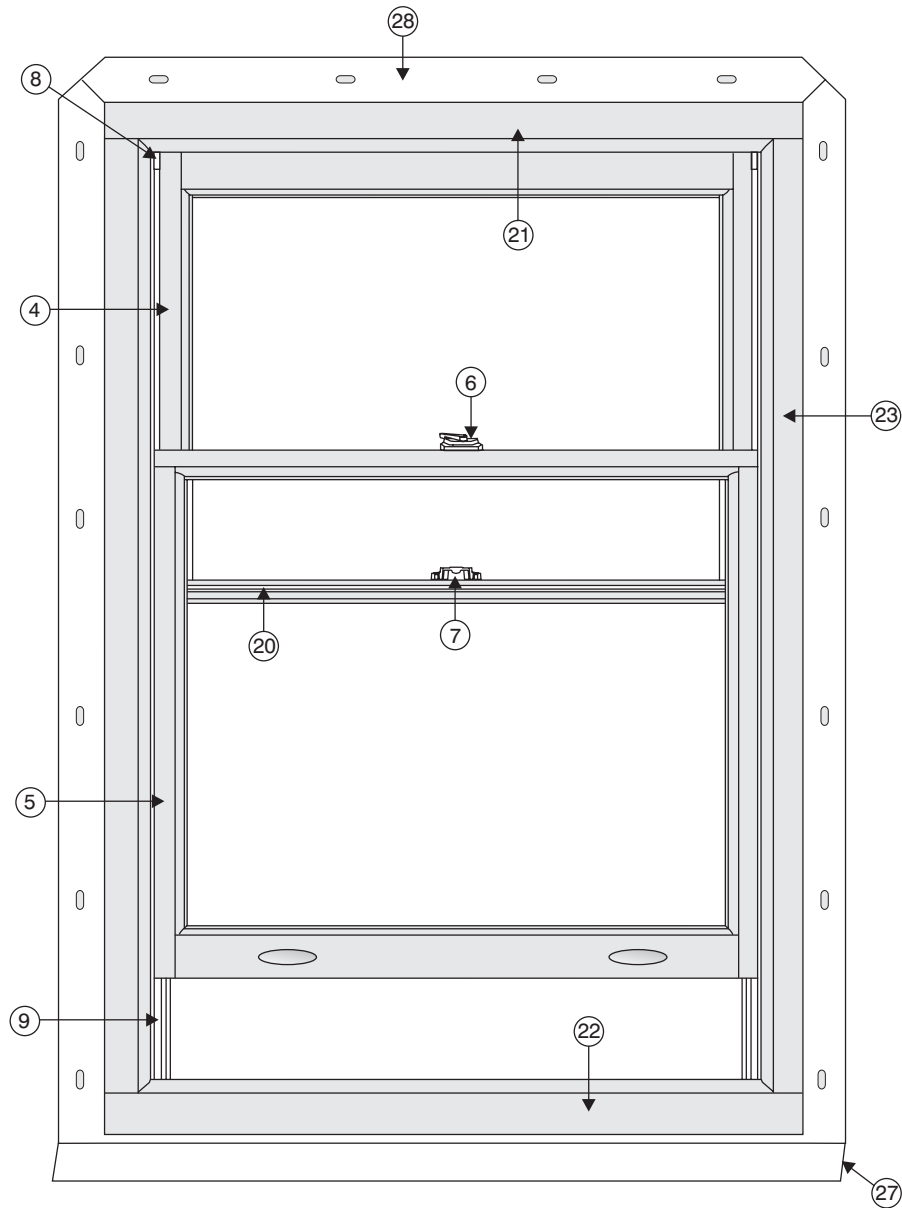
WEATHER SHIELD
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Vinyl VS Single-Hung Horizontal Parts (1.1.0)																																																																																																																																																																																																																																																																																																																																																																																																																																																	
SIZE TO SPECIFY FOR ORDERING	SPECIFY 0.0: MECH (WHEN ORDERING PARTS USED BELOW) #P11 VS 01 Aluminum Drop Cap Estimator #P0102 (2 1/4" H x 5 3/8" W x 0.0)  <table border="1"> <thead> <tr> 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Tilt Wood Window Interior View



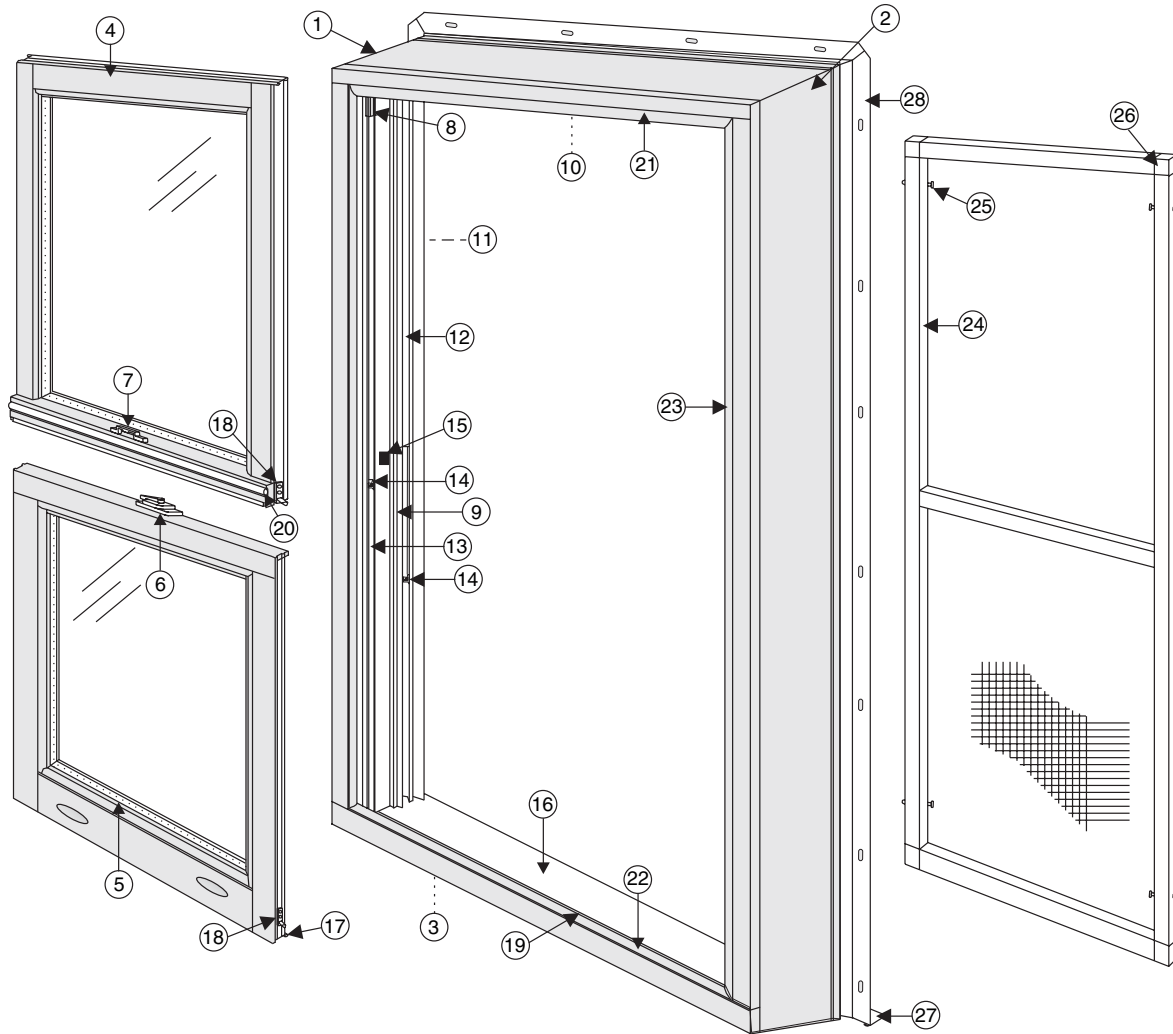
- 4) Top Sash
- 5) Bottom Sash
- 6) Sash Lock
- 7) Sash Keeper
- 8) Sash Stop/Balance Cover
- 9) Side Jamb Liner

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- 20) Bulb Weather Strip
- 21) Head Inside Stop
- 22) Sill Inside Stop
- 23) Side Inside Stop
- 27) Sill Installation Fin
- 28) Vinyl Nailing Fin

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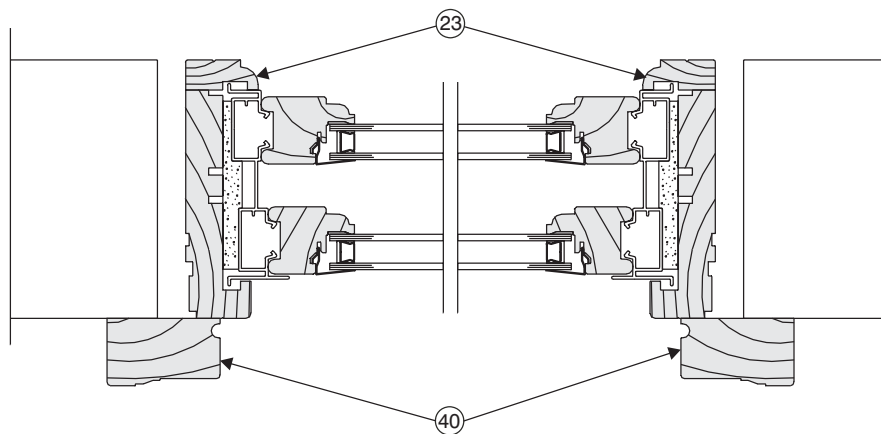
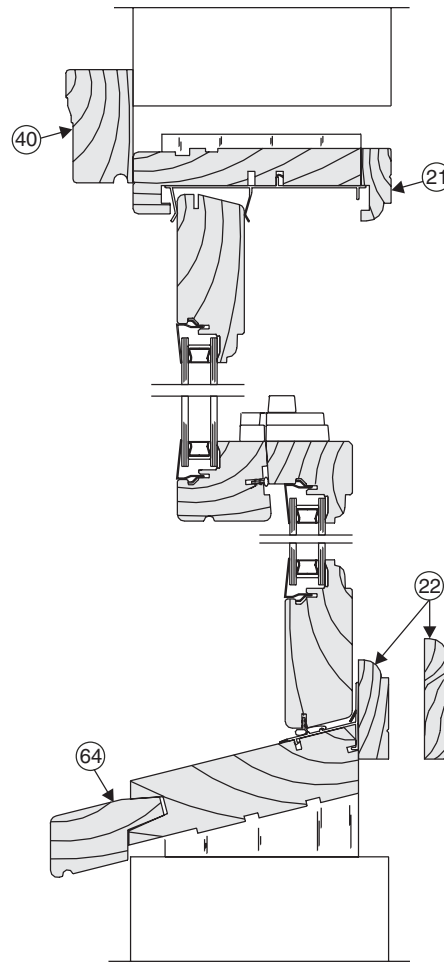
Tilt Wood Window Interior Exploded View



1) Head Jamb		15) Check Rail Dust Pad	Page 32
2) Side Jamb		16) Sill Cover	Page 26
3) Main Sill		17) Vinyl Offset Sash Weather Strip	Page 33
4) Top Sash	Page 16	18) Knife Point Cam Pivot Pin	Page 31
5) Bottom Sash	Page 16	19) Vinyl Sill Clad Weather Strip	Page 25
6) Sash Lock	Page 31	20) Bulb Weather Strip	Page 33
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10) Vinyl Head Track	Page 24	24) Full Screen	Page 18
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13) Bottom Sash Balance	Pages 8 & 34	27) Sill Installation Fin	Page 18
14) Knife Point Locking Cam	Pages 8 & 31	28) Vinyl Nailing Fin	

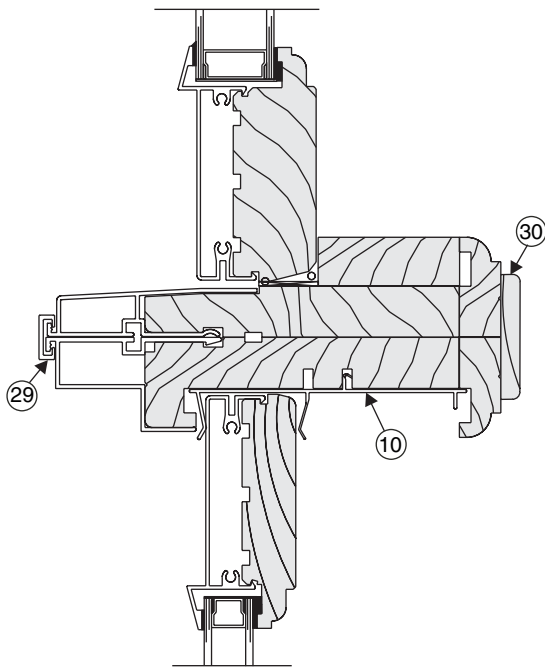


Tilt Wood Window Horizontal/Vertical Brick Mould Cross Sections

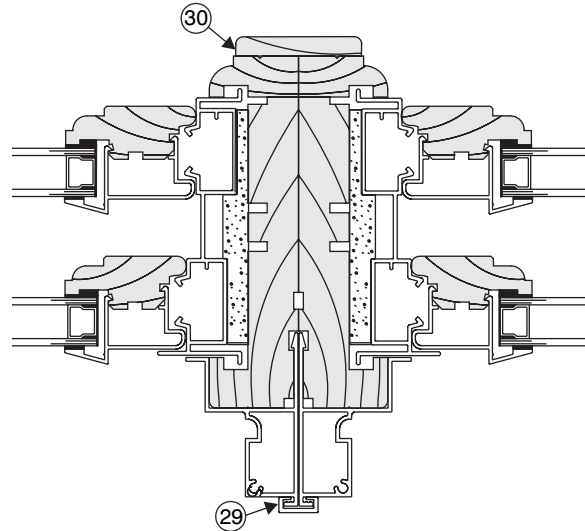


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| 21) Head Inside Stop | Page 25 |
| 22) Sill Inside Stop - Standard and DP 30 | Page 25 |
| 23) Side Inside Stop | Page 28 |
| 40) Head Brick Mould | Page 24 |
| 40) Side Brick Mould (Left and Right) | Page 28 |
| 64) Tilt Sill Nose | Page 27 |

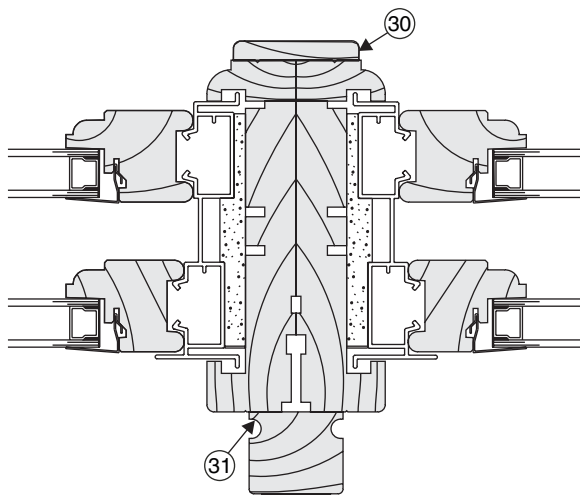
Tilt Wood Window Horizontal/Vertical Mull Cross Sections



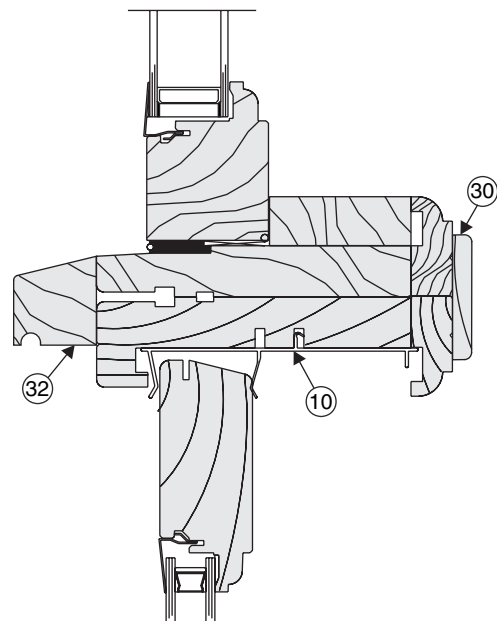
TFT Horizontal Stack



TFT Vertical Mull



Primed or Poly I Brick Mould Vertical Mull



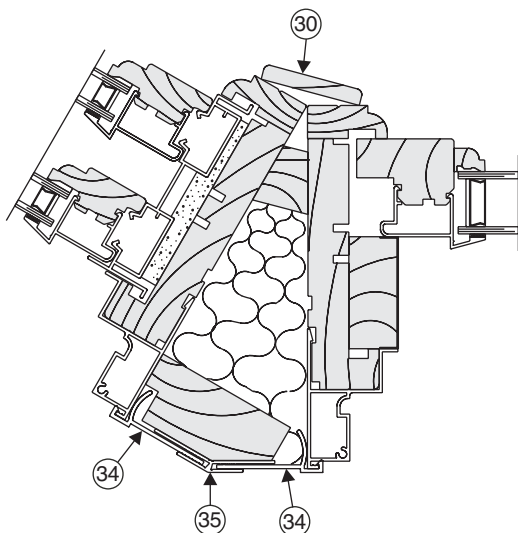
Primed or Poly I Brick Mould Horizontal Stack

- 10) Vinyl Head Track
- 29) Mull Cover
- 30) Inside Mull Strip Lattice
(For Jamb Extended Units Beyond 4-9/16" Jamb)
- 31) Vertical Exterior Mull Casing
- 32) Horizontal Exterior Mull Casing

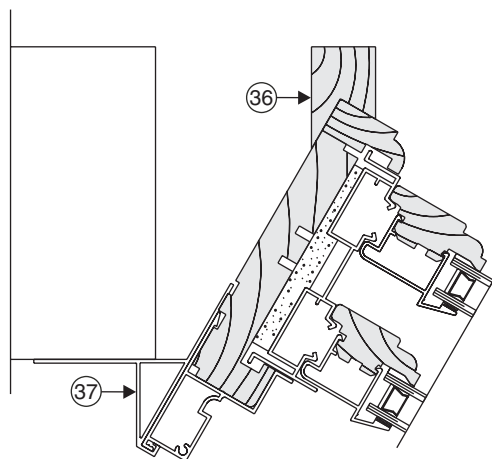
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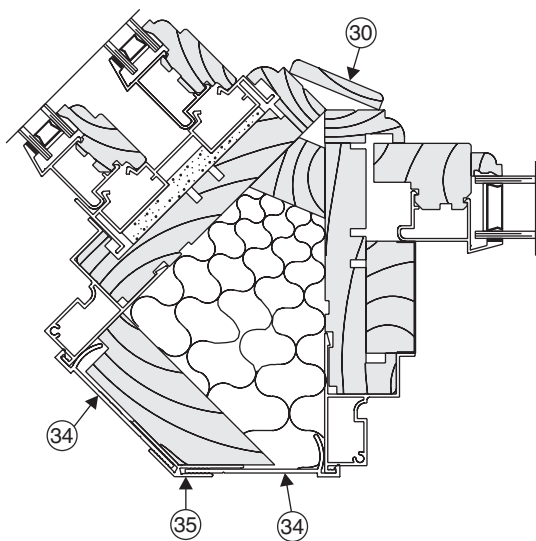
Tilt Wood Window 30° and 45° Angle Bay Vertical Mull Cross Sections



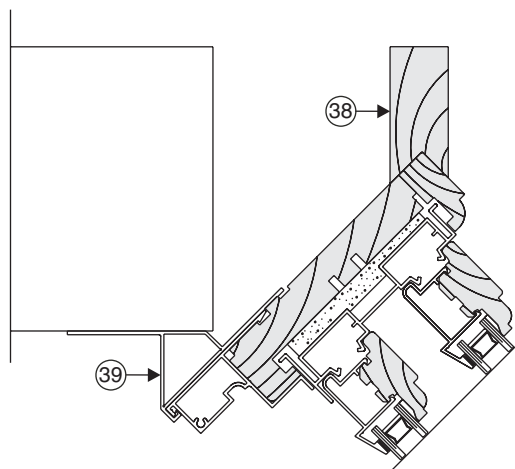
30° Angle Bay Contempra



30° Angle Bay Contempra Jamb Return



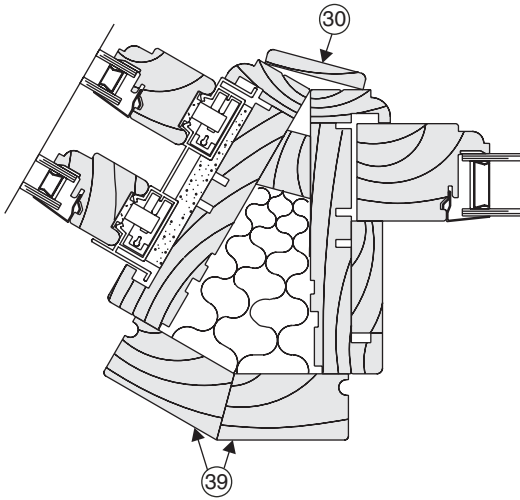
45° Angle Bay Contempra



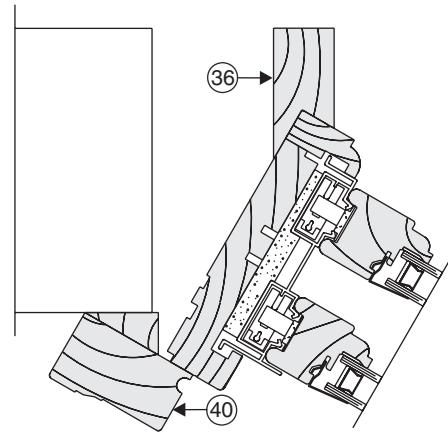
45° Angle Bay Contempra Jamb Return

- | | |
|---|---------------|
| 30) Inside Mull Strip Lattice | Pages 27 & 29 |
| 34) 30° & 45° A-Bay Mull Cover | Page 35 |
| 35) 30° & 45° A-Bay Aluminum Mull Cover Cap | Page 35 |
| 36) 30° A-Bay Jamb Extension | |
| 37) 30° A-Bay Side Adapter/Jamb Return | Page 35 |
| 38) 45° A-Bay Jamb Extension | |
| 39) 45° A-Bay Side Adapter/Jamb Return | Page 35 |

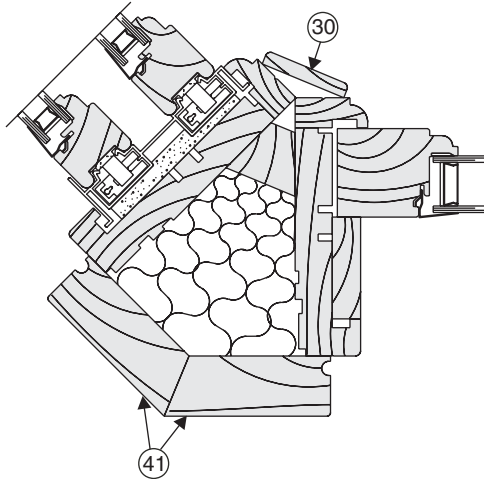
Tilt Wood Window 30° and 45° Angle Bay Vertical Mull Cross Sections



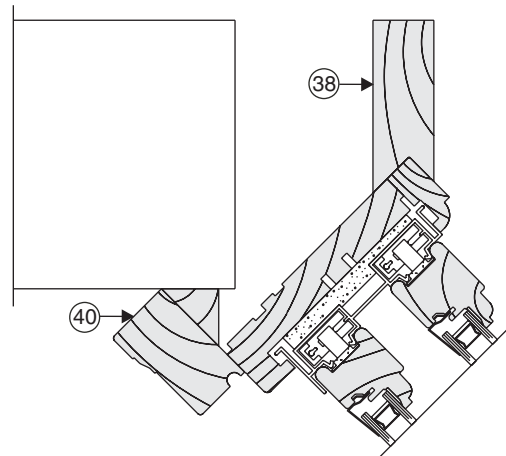
30° Angle Bay Brick Mould



30° Angle Bay Brick Mould Jamb Return



45° Angle Bay Brick Mould



45° Angle Bay Brick Mould Jamb Return

- 30) Inside Mull Strip Lattice
- 36) 30° A-Bay Jamb Extension
- 38) 45° A-Bay Jamb Extension
- 39) 30° A-Bay Exterior Mull Casing
- 40) 30° & 45° A-Bay Head Brick Mould
- 41) 45° A-Bay Exterior Mull Casing

Pages 27 & 29

Page 28

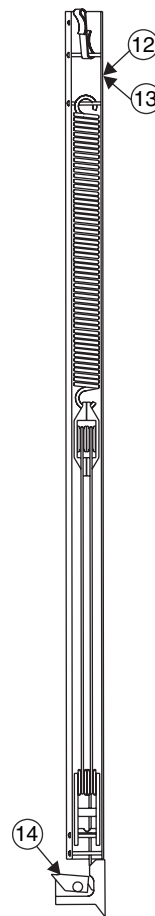
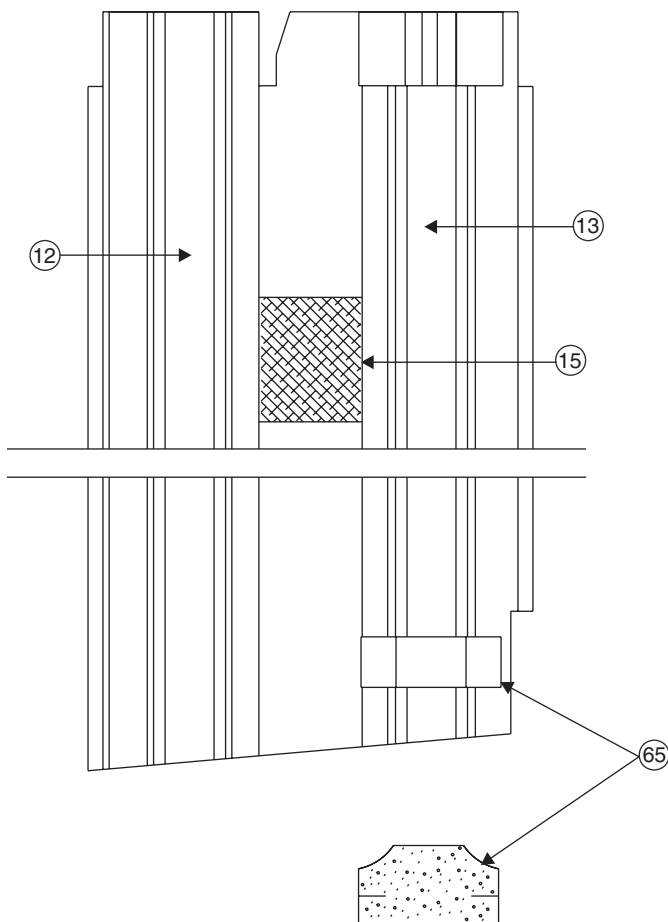
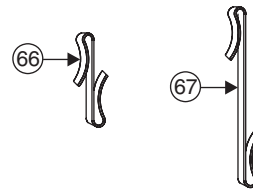
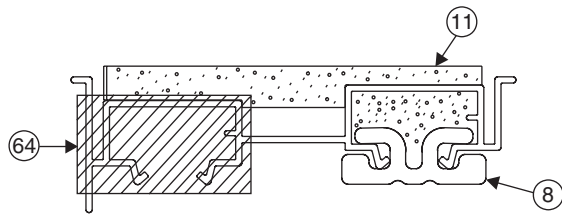
Page 24

Page 28



Tilt Wood Window

Side Jamb Liner / Sash Balance Assembly



Balance Code
Identification*
Detail



- 8) Sash Stop/Balance Cover
- 11) Tilt Side Jamb Liner Foam
- 12) Top Sash Balance
- 13) Bottom Sash Balance
- 14) Knife Point Locking Cam
- 15) Checkrail Dust Pad
- 64) Tilt Side Jamb Kiss Cut End Gasket
- 65) Tilt Side Jamb Liner Sill Foam Dust Pad
- 66) Tilt Top "S" Clip
- 67) Tilt Bottom "S" Clip

- Page 32
- Page 32
- Page 34
- Page 34
- Page 31
- Page 32
- Page 32
- Page 32
- Page 32
- Page 32

Tilt Wood Window

How To Measure To Order Replacement Parts



Determining Glass Size

Measure Daylite Opening Width and Height

Glass Width = Daylite Opening Width + $7/8$ "

Glass Height = Daylite Opening Height + $7/8$ "

Determining Sash Size From Glass Size

Primed Top Sash Width = Glass Width + $2 \frac{3}{16}$ "

Primed Top Sash Height = Glass Height + $3 \frac{1}{2}$ "

Primed Bottom Sash Width = Glass Width + $2 \frac{7}{16}$ "

Primed Bottom Sash Height = Glass Height + $3 \frac{1}{2}$ "

Contempra Top Sash Width = Glass Width + $2 \frac{1}{4}$ "

Contempra Top Sash Height = Glass Height + $3 \frac{1}{2}$ "

Contempra Bottom Sash Width = Glass Width + $2 \frac{1}{2}$ "

Contempra Bottom Sash Height = Glass Height + $3 \frac{1}{2}$ "

Other Important Size Calculations

Jamb to Jamb Width = Glass + $5 \frac{5}{16}$ "

Jamb to Jamb Height = 2 Glass + $9 \frac{1}{8}$ "

Rough Opening Width = Glass + $6 \frac{5}{16}$ "

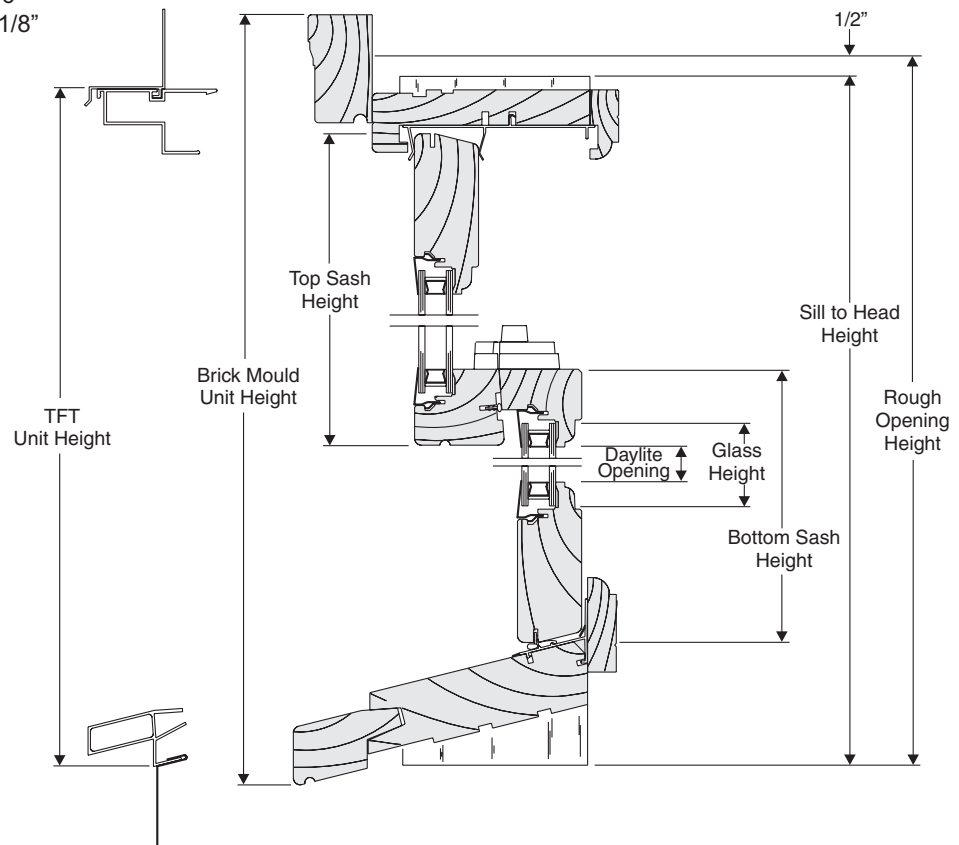
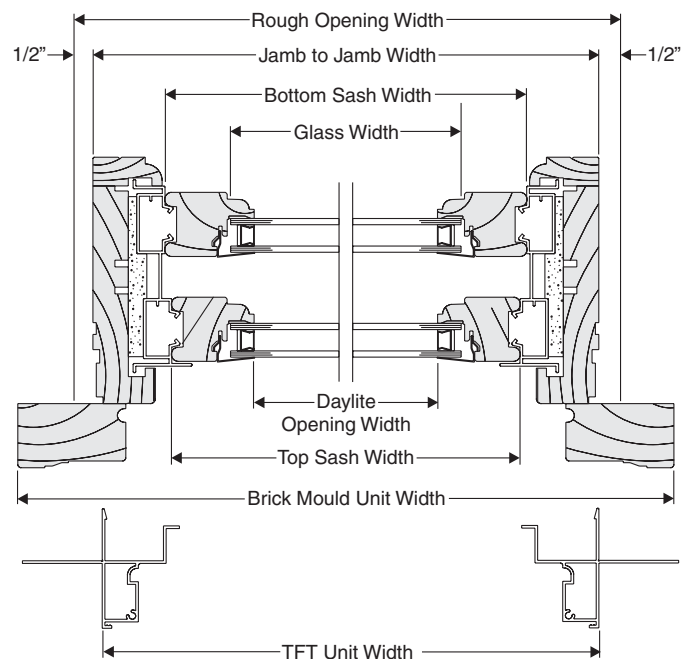
Rough Opening Height = 2 Glass + $9 \frac{5}{8}$ "

Brick Mould Unit Width = Glass + $8 \frac{1}{16}$ "

Brick Mould Unit Height = 2 Glass + $10 \frac{3}{8}$ "

TFT Unit Width = Glass + $5 \frac{5}{16}$ "

TFT Unit Height = 2 Glass + $9 \frac{1}{8}$ "





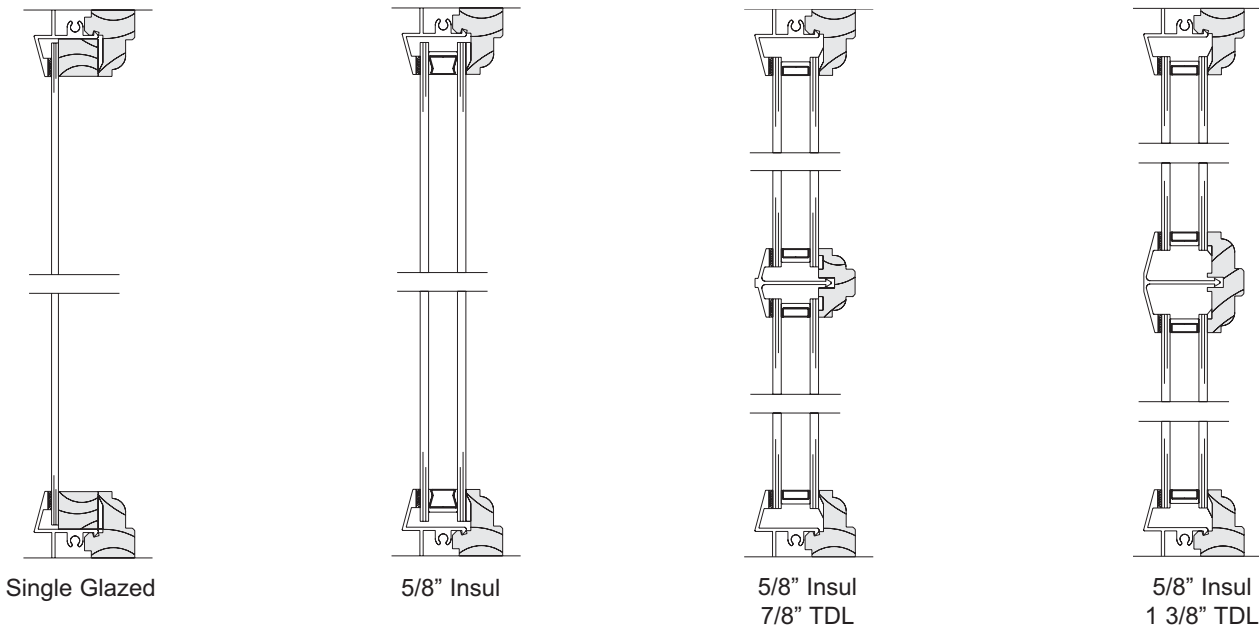
Tilt Wood Window Glass Sizes Available

Ordering Size	Ordering Size	Ordering Size	Ordering Size
16 x 12	24 x 12	32 x 12	40 x 12
16 x 14	24 x 14	32 x 14	40 x 14
16 x 16	24 x 16	32 x 16	40 x 16
16 x 20	24 x 20	32 x 20	40 x 20
16 x 22	24 x 22	32 x 22	40 x 22
16 x 24	24 x 24	32 x 24	40 x 24
16 x 26	24 x 26	32 x 26	40 x 26
16 x 28	24 x 28	32 x 28	40 x 28
16 x 30	24 x 30	32 x 30	40 x 30
16 x 32	24 x 32	32 x 32	40 x 32
16 x 34	24 x 34	32 x 34	40 x 34
16 x 36	24 x 36	32 x 36	40 x 36
16 x 40	24 x 40	32 x 40	40 x 40
16 x 42	24 x 42	32 x 42	40 x 42
16 x 45	24 x 45	32 x 45	40 x 45
20 x 12	28 x 12	36 x 12	
20 x 14	28 x 14	36 x 14	
20 x 16	28 x 16	36 x 16	
20 x 20	28 x 20	36 x 20	
20 x 22	28 x 22	36 x 22	
20 x 24	28 x 24	36 x 24	
20 x 26	28 x 26	36 x 26	
20 x 28	28 x 28	36 x 28	
20 x 30	28 x 30	36 x 30	
20 x 32	28 x 32	36 x 32	
20 x 34	28 x 34	36 x 34	
20 x 36	28 x 36	36 x 36	
20 x 40	28 x 40	36 x 40	
20 x 42	28 x 42	36 x 42	
20 x 45	28 x 45	36 x 45	

Tilt Wood Window TDL Glazing Options

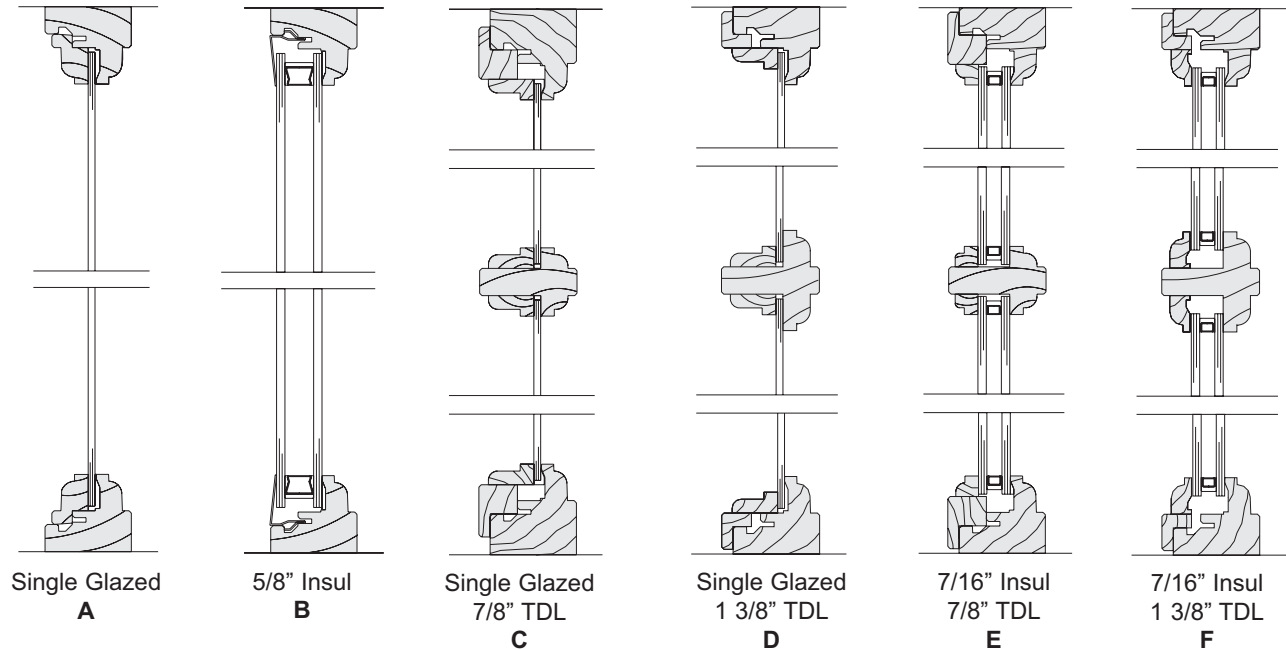


CONTEMPRA ALUMINUM SASH



NOTE: Contempra Sash are not reglazable. The entire sash must be replaced.

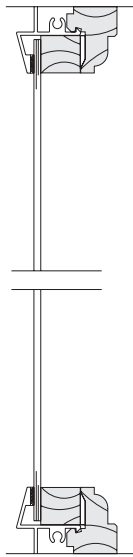
PRIMED/POLY I SASH



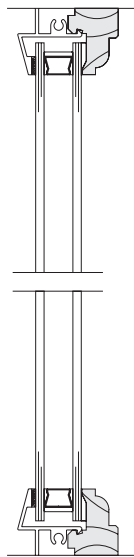


Tilt Wood Window SDL Glazing Options

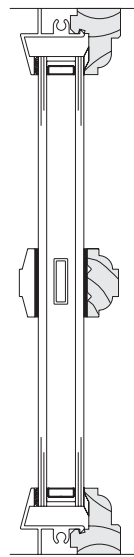
CONTEMPRA ALUMINUM SASH



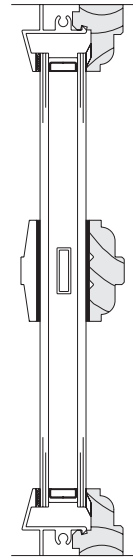
Single Glazed



5/8" Insul



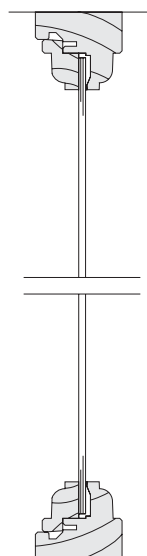
5/8" Insul
7/8" SDL



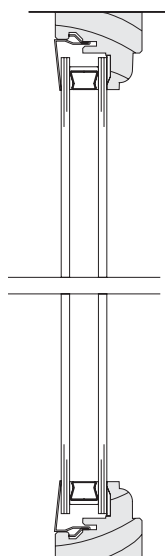
5/8" Insul
1-3/8" SDL

NOTE: Contempra Sash are not reglazable. The entire sash must be replaced.

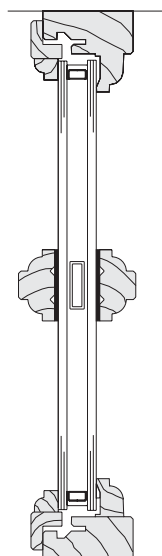
PRIMED/POLY I SASH



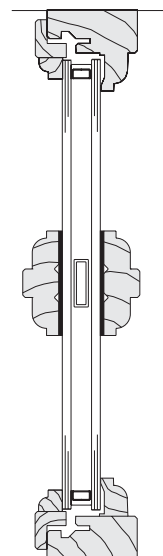
Single Glazed
A



5/8" Insul
B



1/2" Insul
7/8" SDL
G



1/2" Insul
1-3/8" SDL
H

Tilt Wood Window Primed / Poly I Glazing Beads



Specify length needed in feet when ordering parts listed below. Maximum 8' lengths.

Single Glazed Glazing Bead



A

(Shown on Pages 11 & 12)

FINISH	PART NUMBER BY SPECIFIC LENGTH (194.1)
No Prime	731098
Primed	731099
*White Poly I	731100
Adobe Poly I	731101
Desert Tan Poly I	731102
Hartford Green Poly I	731103

Tilt 5/8" Alum. Glazing Bead Extrusion #8546



B

(Shown on Pages 11 & 12)

FINISH	OPTION NUMBER BY GLASS SIZE (195.1)	PART NUMBER BY SPECIFIC LENGTH (194.1)	PART NUMBER BY LINEAL (194)
*White Aluminum	5323	730106	740349
Adobe Aluminum	5324	730107	740350
Desert Tan Aluminum	5325	730108	740989
Hartford Green Aluminum	5387	731061	741188

NOTE: Also used on 1" Picture and Transom {S 8-94}

Tilt 7/8" TDL Single Glazed Glazing Bead



C & D

(Shown on Page 11)

FINISH	PART NUMBER BY SPECIFIC LENGTH (194.1)
No Prime	730714
Primed	730715
*White Poly I	730716
Adobe Poly I	730717
Desert Tan Poly I	730718
Hartford Green Poly I	731069

*** NOTE: When ordering White Replacement Parts, please specify manufacture date/glass code (see page 1).**



Tilt Wood Window Primed / Poly I Glazing Beads

Specify length needed in feet when ordering parts listed below. Maximum 8' lengths.

Tilt 7/8" TDL 7/16" Insul Glazing Bead



E, G, & H
(Shown on Page 11)

FINISH	PART NUMBER BY SPECIFIC LENGTH (194.1)
No Prime	730704
Primed	730705
*White Poly I	730706
Adobe Poly I	730707
Desert Tan Poly I	730708
Hartford Green Poly I	731065

Tilt 7/16" TDL Bar Glazing Bead



F
(Shown on Page 11)

FINISH	PART NUMBER BY SPECIFIC LENGTH (194.1)
No Prime	741493
Primed	741494
*White Poly I	741495
Adobe Poly I	741496
Desert Tan Poly I	741497
Hartford Green Poly I	741498

*** NOTE: When ordering White Replacement Parts, please specify manufacture date/glass code (see page 1).**

Tilt Wood Window Primed / Poly I Glazing Beads



Specify length needed in feet when ordering parts listed below. Maximum 8' lengths.

Tilt 7/8" TDL Perimeter Bead



C & E
(Shown on Page 11)

FINISH	PART NUMBER BY SPECIFIC LENGTH (194.1)
No Prime	730709
Primed	730710
*White Poly I	730711
Adobe Poly I	730712
Desert Tan Poly I	730713
Hartford Green Poly I	731066

Tilt 1-3/8" TDL Perimeter Bead



D, F, G, & H
(Shown on Page 11)

FINISH	PART NUMBER BY SPECIFIC LENGTH (194.1)
No Prime	730699
Primed	730700
*White Poly I	730701
Adobe Poly I	730702
Desert Tan Poly I	730703
Hartford Green Poly I	731064

*** NOTE: When ordering White Replacement Parts, please specify manufacture date/glass code (see page 1).**



Tilt Wood Window Sash Replacement Order Form

Order Glass Only on Page 30.5 - Sash and Glass on Page 30.0

To Order Replacement Sash, Specify The Following:

1) Manufacturing Date / Glass Code (See Page 1): _____

2) Glass Size:
Width: _____ Height: _____

3) Glazing Option:
☐ Insul
☐ Single Glazed

4) Glass Type:
☐ Clear
☐ Low E
☐ Special Glass: (Obscure, Tinted, Patterned, Etc.) _____
☐ TDL Configuration: Wide: _____ High: _____ (Example: Wide: 3 High: 2)

☐ 7/8" Bar

☐ 1 3/8" Bar

☐ SDL Configuration: Wide: _____ High: _____

☐ 7/8" Bar

☐ 1 3/8" Bar

☐ Grille in Airspace and Configuration:

Grille Type:

☐ 5/8" Rectangular Wide: _____ High: _____

☐ 11/16" Sculptured Rectangular Wide: _____ High: _____

☐ 15/16" Sculptured Rectangular Wide: _____ High: _____

☐ 5/8" Diamond Number of Lites: _____ (Example: 7 Lite Diamond)

Color:

☐ Painter's White

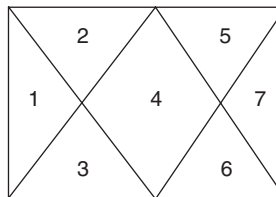
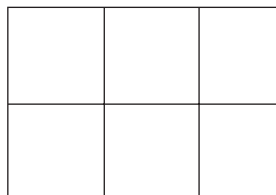
☐ Western Adobe

☐ Desert Tan

☐ Hartford Green

Gas:

☐ Argon Gas / Krypton Gas / SF6 Gas (Circle Which One Applies)



----- **NOTE: If ordering glass only, stop** -----

5) Sash Type:
☐ Top
☐ Bottom

Continued on next page

Tilt Wood Window Sash Replacement Order Form



6) Exterior Sash Type and Color:

- ☐ Contempra
 - ☐ Painter's White
 - ☐ Desert Tan
 - ☐ Western Adobe
 - ☐ Hartford Green
 - ☐ Flexicolor
 - ☐ Color: _____
- ☐ Wood
 - ☐ Primed
 - ☐ Poly I (Pre-Finished)
 - ☐ Painter's White
 - ☐ Desert Tan
 - ☐ Western Adobe
 - ☐ Hartford Green
 - ☐ Flexicolor
 - ☐ Color: _____

7) Interior Type:

- ☐ Pine
- ☐ Oak
- ☐ Cherry
- ☐ Maple
- ☐ Mahogany
- ☐ Knotty Pine
- ☐ American Fir
- ☐ White Latex {E 2-1-99}
- ☐ Primed
 - ☐ First Coat
- ☐ Poly I (Pre-Finished)
 - ☐ Color: _____
- ☐ Other: _____

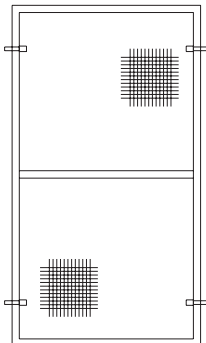
8) Hardware:

- ☐ Bright Brass
- ☐ Goldtone
- ☐ White



Tilt Wood Window Screen Parts

#24) Full Screen

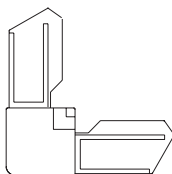


Screen Width = Glass Width + 3 7/8"
Screen Height = (Glass Height x 2) + 6 15/16"

Example: Glass Size = 32" x 24"
Screen Width = 32" + 3 7/8" = 35 7/8" Wide
Screen Height = 24" + 24" + 6 15/16" = 54 15/16" High

COLOR	OPTION NUMBER
* White	4268
Adobe	4269
Desert Tan	4270
Hartford Green	4311

#26) Screen Corner Key 7/16" {S 10-88} (12.0)



COLOR	PART NUMBER
* White 95 {E 1-2-96}	979021
White 96 {S 1-2-96}	981632
Adobe	979020
Desert Tan	979122
Hartford Green	981449

#25) Screen Nylon Knob (12.0) Screen Steel Spring and Screen Plunger

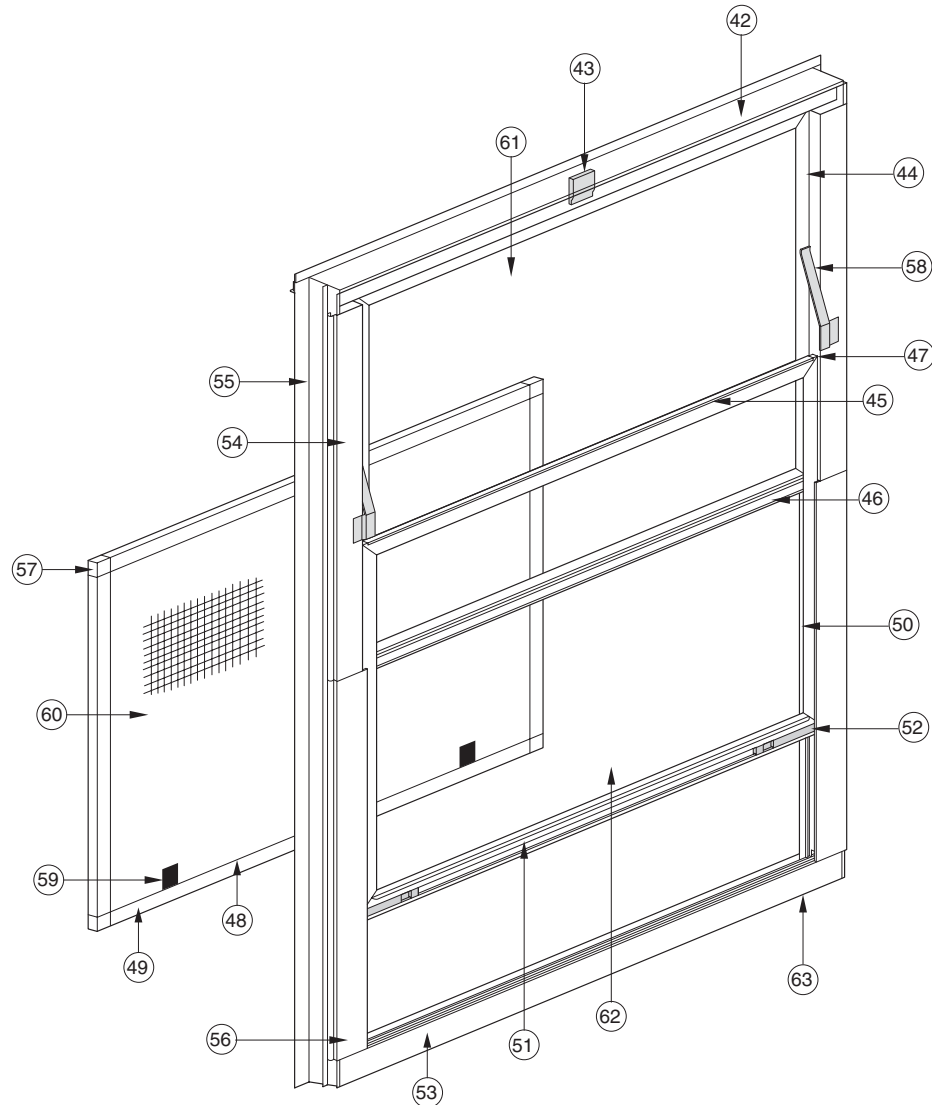


PART	PART NUMBER
Spring	979019
Plunger	979017

COLOR	SCREEN PLUNGER- KNOB-SPRING ASSEMBLY PART NUMBER	KNOB PART NUMBER
White	979557	979018
Beige	981506	981474

* **NOTE:** When ordering White Replacement Parts, please specify manufacture date/glass code (see page 1).

Tilt Wood Window Combination Storm / Screen Cross Sections

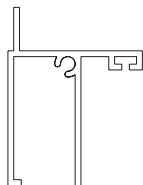


42) Aluminum Head Track	Page 20	53) Aluminum Sill	Page 21
43) Head Foam Pad	Page 20	54) Vinyl Center Side Track	Page 21
44) Glass Frame Channel	Page 20	55) Aluminum Side Track	Page 21
45) Bottom Interlock	Page 20	56) Vinyl Side Track	Page 21
46) Aluminum Top Interlock	Page 20	57) 3/8" Corner Key	Page 22
47) Glass Frame Interlock Channel	Page 20	58) Combination Storm Tension Clip	Page 22
48) Screen Spline	Page 20	59) Screen Tab	Page 22
49) Screen Channel	Page 20	60) Screen Insert	Page 23
50) Glazing Spline	Page 20	61) Inactive Top Insert	Page 23
51) Bottom Insert Bottom Rail	Page 20	62) Active Bottom Insert	Page 23
52) Active Insert Plunger	Page 22	63) Complete Frame with Inserts	Page 23

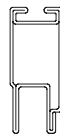


Tilt Wood Window Combination Storm / Screen Parts

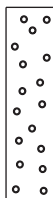
#42) Tilt Combination Storm and Screen
Aluminum Head Track
Extrusion #8581-V



#47) Tilt Combination Storm and Screen
Glass Frame Interlock Channel
Part #L293



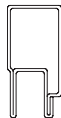
#43) Tilt Combination Storm and Screen
Head Foam Pad



#48) Tilt Combination Storm and Screen
#00607 Screen Spline
Extrusion #1018-V



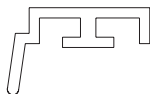
#44) Tilt Combination Storm and Screen
Glass Frame Channel
Part #L102



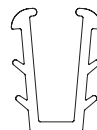
#49) Tilt Combination Storm and Screen
Screen Channel
Part #L200



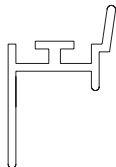
#45) Tilt Combination Storm and Screen
Aluminum Bottom Interlock
Extrusion #8571X



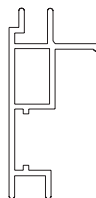
#50) Tilt Combination Storm and Screen
Glazing Spline
Extrusion #8100-V



#46) Tilt Combination Storm and Screen
Aluminum Top Interlock
Extrusion #8570X



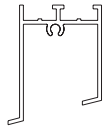
#51) Tilt Combination Storm and Screen
Bottom Insert Bottom Rail
Extrusion #8502-E



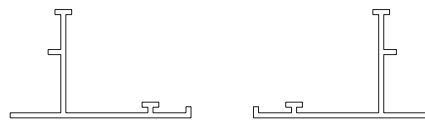
Tilt Wood Window Combination Storm / Screen Parts



#53) Tilt Combination Storm and Screen
Aluminum Sill
Extrusion #8582-E-A



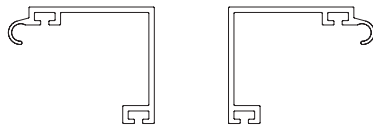
#55) Tilt Combination Storm and Screen
Aluminum Side Track
Extrusion #8580-E



Left

Right

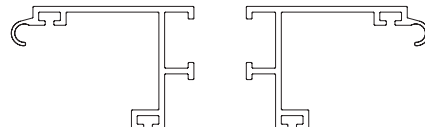
#54) Tilt Combination Storm and Screen
Vinyl Center Side Track
Extrusion #8081-V



Left

Right

#56) Tilt Combination Storm and Screen
Vinyl Side Track
Extrusion #8080-V



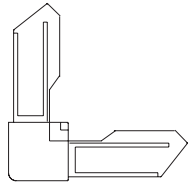
Left

Right



Tilt Wood Window Combination Storm / Screen Parts (12.0)

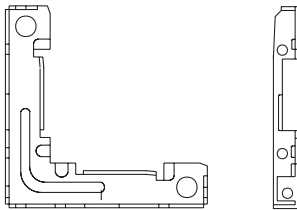
#57) Tilt Combination Screen Insert 3/8" Corner Key P100



FINISH	PART NUMBER
* White	979012
Adobe	979013
Desert Tan	979148
Hartford Green	981745

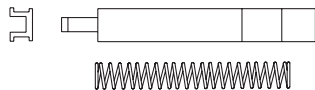
Two product application:

- 1) Full Screen Corner Key Before 10-98
- 2) Tilt Combination Inactive Insert Corner Lock



PART NUMBER
972016

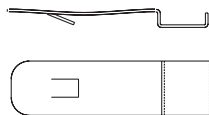
#52) Combination Storm/Screen Active Insert Plunger P690



PART	PART NUMBER
White Plunger	972017
Black Plunger	972020
Spring	972018

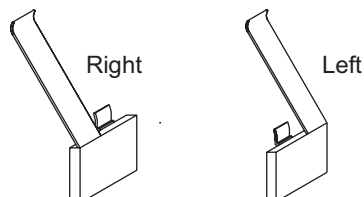
NOTE: Also used on Two Track Aluminum Storms.

Upper Storm Insert Pin (For 28" Glass and Larger Units)



PART NUMBER
979550

#58) Combination Storm Tension Clip



LEFT PART NUMBER	RIGHT PART NUMBER
979120	979119

#59) Screen Tab Gray 13/16" Extrusion #2023

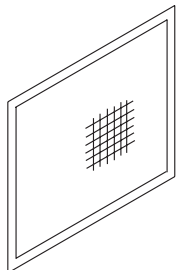


PART NUMBER
750763

Tilt Wood Window Combination Storm / Screen Parts (11.0)



#60) Tilt Combination Storm/Screen Screen Insert



Screen Insert Size Formulas

Screen Width = Glass Width + 1 1/2"

Screen Height = Glass Height + 2 1/2"

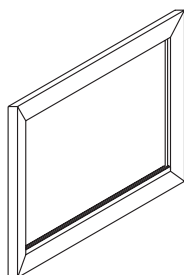
Example: Glass Size 32" x 24"

Screen Width = 32" + 1 1/2" = 33 1/2"

Screen Height = 24" + 2 1/2" = 26 1/2"

FINISH	PART NUMBER
* White	525000
Adobe	525010
Desert Tan	525143
Hartford Green	525281

#61) Tilt Combination Storm/Screen Inactive Top Insert



Inactive Top Insert Size Formulas

Insert Width = Glass Width + 1 1/2"

Insert Height = Glass Height + 2 3/16"

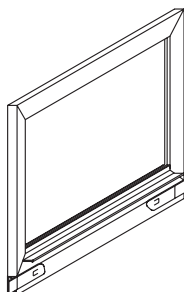
Example: Glass Size 32" x 24"

Insert Width = 32" + 1 1/2" = 33 1/2"

Insert Height = 24" + 2 3/16" = 26 3/16"

FINISH	PART NUMBER
* White	525009
Adobe	525016
Desert Tan	525146
Hartford Green	525290

#62) Tilt Combination Storm/Screen Active Bottom Insert



Active Bottom Insert Size Formulas

Insert Width = Glass Width + 1 1/2"

Insert Height = Glass Height + 2 15/16"

Example: Glass Size 32" x 24"

Insert Width = 32" + 1 1/2" = 33 1/2"

Insert Height = 24" + 2 15/16" = 26 15/16"

FINISH	PART NUMBER
* White	525002
Adobe	525015
Desert Tan	525145
Hartford Green	525289

#63) Tilt Combination Storm/Screen Complete Frame with Inserts

NOTE: Order by Tilt Glass Size.

FINISH	PART NUMBER
* White	4264
Adobe	4265
Desert Tan	4266
Hartford Green	4292

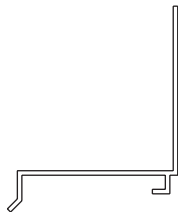
*** NOTE: When ordering White Replacement Parts, please specify manufacture date/glass code (see page 1).**



Tilt Wood Window Horizontal Parts (9.0)

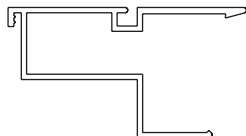
When ordering Parts, view the unit from the exterior.

Aluma TFT Head Drip Cap
Extrusion #2522



ALUM. FINISH	1-WIDE PART NUMBER	2-WIDE PART NUMBER	3-WIDE PART NUMBER
* White	111125	111126	111127
Adobe	111128	111129	111130
Desert Tan	111131	111132	111133
Hartford Green	166383	166384	166385

Tilt Head TFT - No Fin
Aluma TFT - Extrusion #8521-E
Vinyl TFT - Extrusion #8121-V



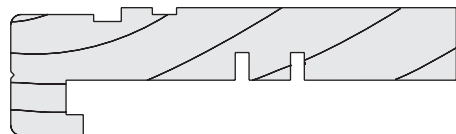
FINISH	PART NUMBER
* White Alum.	780341
Adobe Alum.	780342
Desert Tan Alum.	780603
Hartford Green Alum.	782091
White Vinyl	760147

#40) Tilt Head Brick Mould



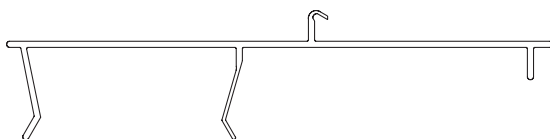
TYPE	1-WIDE PART NUMBER	2-WIDE PART NUMBER	3-WIDE PART NUMBER
Primed	110034	110781	111122

Tilt Head Jamb



TYPE	1-WIDE PART NUMBER
Primed	160685

#10) Tilt Universal Vinyl Head Track
Extrusion #7041



COLOR	PART NUMBER
White	760434
Beige	760026

*** NOTE: When ordering White Replacement Parts, please specify manufacture date/glass code (see page 1).**

Tilt Wood Window Horizontal Parts (9.0)



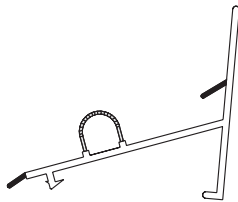
When ordering Parts, view the unit from the exterior and specify glass width.

#21) Tilt Head Inside Stop



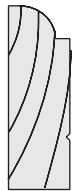
TYPE	PART NUMBER
Pine	110002
Primed	110822
Oak	163175
Cherry	164703
Maple	165416
Mahogany	170043
Knotty Pine	170044
American Fir	170045

#19) Tilt Vinyl Sill Clad Weather Strip Extrusion #8247-V



COLOR	PART NUMBER
Beige	760735

#22) Tilt Sill Inside Stop



Standard



DP 30

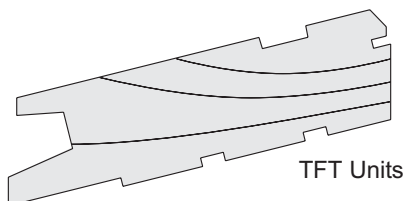
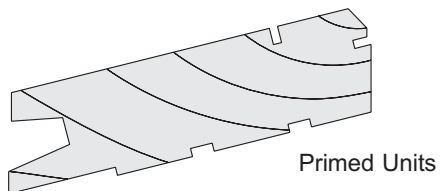
TYPE	STANDARD PART NUMBER	DP 30 PART NUMBER
Pine	110005	161583
Primed	110823	164752
Oak	163621	164753
Cherry	164704	164754
Maple	165417	166386
Mahogany	170046	170049
Knotty Pine	170047	170050
American Fir	170048	170051



Tilt Wood Window Horizontal Parts

When ordering Parts, view the unit from the exterior and specify glass width.

Tilt Main Sill



TYPE	PART NUMBER
Primed	160558
TFT	110004

#16) Tilt Sill Cover (9.0)



Aluma Extrusion #8505-E



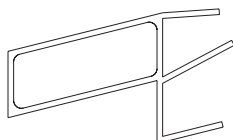
Vinyl Extrusion #8235-V

FINISH	PART NUMBER
* White Alum.	780057
Adobe Alum.	780058
Desert Tan Alum.	780468
Hartford Green Alum.	782095
White Vinyl	760729

Tilt TFT Sill Nose (9.0)

Aluma Extrusion #8515-E-A

Vinyl Extrusion #8115-V



FINISH	PART NUMBER
* White Alum.	780339
Adobe Alum.	780340
Desert Tan Alum.	780602
Hartford Green Alum.	782092
White Vinyl	760151

#27) Tilt Sill Installation Fin (194.1)

Extrusion #8018-V



NOTE: Specify Total Unit Width When Ordering.

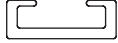
PART NUMBER
730209

*** NOTE: When ordering White Replacement Parts, please specify manufacture date/glass code (see page 1).**

Tilt Wood Window Horizontal Parts



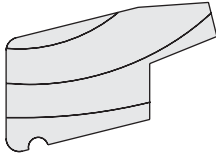
#29) Horiz./Vert. Alum. Mull Cover (194.1)
Extrusion #1504-E



NOTE: Specify Total Unit Width When Ordering.

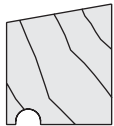
ALUM. FINISH	1504-E PART NUMBER
* White	730030
Adobe	730031
Desert Tan	730032
Hartford Green	730849

#64) Tilt Sill Nose (9.0)



TYPE	1-WIDE PART NUMBER	2-WIDE PART NUMBER	3-WIDE PART NUMBER
Primed	110033	110784	111123

#32) Tilt Horizontal Exterior Mull Casing (9.0)



TYPE	PART NUMBER
Primed	162319

#30) Tilt Inside Lattice (194.1)



NOTE: Specify Total Unit Width When Ordering.

TYPE	PRECUT IN INCHES (194.1) PART NUMBER
Pine	730208
Primed	741307
Oak	730687
Cherry	730688
Maple	741189
Mahogany	741312
Knotty Pine	741500
American Fir	741499



Tilt Wood Window Vertical Parts

When ordering Parts, view the unit from the exterior and specify glass height.

#23) Tilt Side Inside Stop (10.0)



TYPE	PART NUMBER
Pine	110010
Primed	110824
Oak	163177
Cherry	164714
Maple	165418
Mahogany	167278
Knotty Pine	167279
American Fir	167280

#39) 30° Angle Bay Tilt Exterior Mull Casing (22.0)



TYPE	PART NUMBER
Primed	310266

#41) 45° Angle Bay Tilt Exterior Mull Casing (22.0)

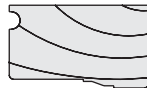


TYPE	PART NUMBER
Primed	310265

#40) Tilt Side Brick Mould (10.0)



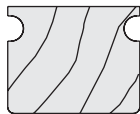
Left



Right

TYPE	LEFT PART NUMBER	RIGHT PART NUMBER	PAIR PART NUMBER
Primed	110035	110036	110785

#31) Tilt Vertical Exterior Mull Casing (10.0)



TYPE	PART NUMBER
Primed	110037

Tilt Wood Window Vertical Parts



When ordering Parts, view the unit from the exterior and specify glass height.

#30) Tilt Inside Lattice (10.0)

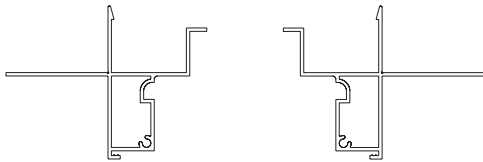


TYPE	PART NUMBER BY GLASS HEIGHT	PART NUMBER BY SPECIFIC LENGTH (194.1)
Pine	110038	730208
Primed	167199	741307
Oak	164750	730687
Cherry	164751	730688
Maple	166387	741189
Mahogany	167281	741312
Knotty Pine	167283	741500
American Fir	167282	741499

Tilt Side TFT w/Fin (10.0)

Aluma TFT Extrusion #8518-E

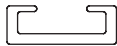
Vinyl TFT Extrusion #8118-V



FINISH	LEFT PART NUMBER	RIGHT PART NUMBER
* White Alum.	780345	780637
Adobe Alum.	780346	780638
Desert Tan Alum.	780605	780639
Hartford Green Alum.	782093	782094
White Vinyl	760149	760150

#29) Horiz./Vert. Alum. Mull Cover (194.1)

Extrusion #1504-E



ALUM. FINISH	1504-E PART NUMBER
* White	730030
Adobe	730031
Desert Tan	730032
Hartford Green	730849

NOTE: Specify Total Unit Width when ordering.

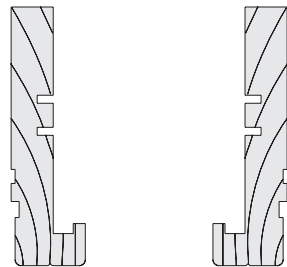
*** NOTE: When ordering White Replacement Parts, please specify manufacture date/glass code (see page 1).**



Tilt Wood Window Vertical Parts (10.0)

When ordering Parts, view the unit from the exterior and specify glass height.

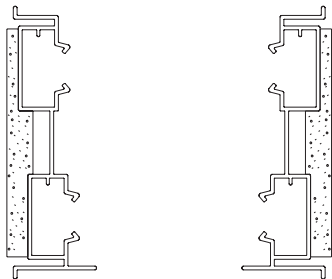
Tilt Side Jamb



Left Right

TYPE	LEFT PART NUMBER	RIGHT PART NUMBER
Primed	160087	160088

Tilt Side Jamb Liner Subassembly
Extrusion #8150



Left Side Jamb Right Side Jamb

TYPE	LEFT PART NUMBER	RIGHT PART NUMBER	PAIR PART NUMBER
White (No Balance)	165076	165077	165078
Beige (No Balance)	165085	165086	165087

Tilt Wood Window Miscellaneous Parts (12.0)



When ordering Parts, view the unit from the exterior.

#6) Sash Lock Assembly {S 3-31-93}



Right Locked



Right Unlocked



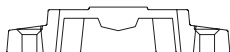
Left Locked



Left Unlocked

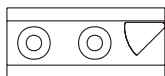
FINISH	LEFT PART NUMBER	RIGHT PART NUMBER
Goldtone	972474	972475
White	972477	972478
Bright Brass	972480	972481

#7) Sash Keeper {S 3-31-93}

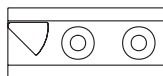


FINISH	PART NUMBER
Goldtone	972476
White	972479
Bright Brass	972482

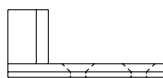
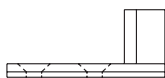
#18) Knife Point Cam Pivot Pin {S 3-31-93}



Left

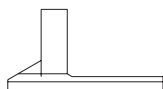
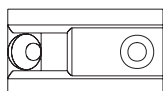


Right



LEFT PART NUMBER	RIGHT PART NUMBER
972571	972572

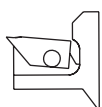
Tilt Pivot Pin For Locking Cam - 2 Holes {S 1-5-85, E 3-31-93}



PART NUMBER
979198

*** NOTE: Pivot Pins with 1 hole are obsolete. Order this part for replacement.**

#14) Knife Point Locking Cam

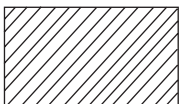


PART NUMBER
980791



Tilt Wood Window Miscellaneous Parts (12.0)

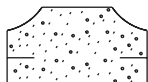
#64) Tilt Side Jamb Kiss Cut End Gasket



PART NUMBER

981707

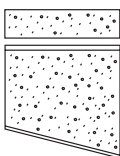
#65) Tilt Side Jamb Liner Sill Foam Dust Pad - 7614



PART NUMBER

971005

#11) Tilt Side Jamb Liner Foam 3" x 5"



PART NUMBER

164721

#66) Tilt Top "S" Clip - 7466



PART NUMBER

979131

#67) Tilt Bottom "S" Clip - 7464



PART NUMBER

979132

#8) Tilt Sash Stop/Balance Cover
Extrusion #8059



PART NUMBER

760958

#15) Checkrail Dust Pad



PART NUMBER

981694

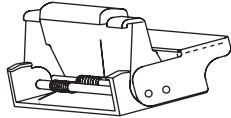
Tilt Wood Window Miscellaneous Parts



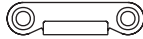
When ordering Parts, view the unit from the exterior.

Tilt Suitcase Style Sash Lock (12.0)

Tilt Suitcase Style Sash Keeper



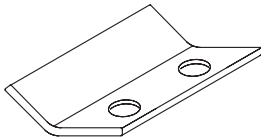
Lock



Keeper

FINISH	LOCK PART NUMBER	KEEPER PART NUMBER
Goldtone	972256	972257
Bright Brass	972342	972344
* White 96 {S 1-2-96}	972951	972952

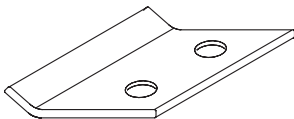
Tilt Grade 40 Windload Sash Bracket (12.0)



PART NUMBER

980727

Tilt Grade 40 Windload Frame Bracket (12.0)

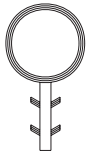


PART NUMBER

980726

#20) Bulb Weather Strip (9.0)

Extrusion #5090-V

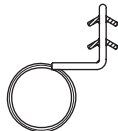


PART NUMBER

760068

#17) Vinyl Offset Sash Weather Strip (9.0)

Extrusion #8045-V



PART NUMBER

761881



Tilt Wood Window Sash Balances Miscellaneous Parts (12.0)

BALANCE CODE	BEIGE (BOTTOM OR LONG S CLIP)				WHITE (BOTTOM OR LONG S CLIP)			
	LT PART NUMBER	REG* PART NUMBER	HD PART NUMBER	TG PART NUMBER	LT PART NUMBER	REG* PART NUMBER	HD PART NUMBER	TG PART NUMBER
12	979462	979053	979054	980313	980366	980174	980175	982195
14	979471	979055	979056	979472	980179	980180	980181	980182
16	979476	979057	979058	979477	980186	980187	980188	980189
20	979485	979059	979060	979486	980199	980200	980201	980202
22	979490	979061	979062	979491	980206	980207	980208	980209
24	979495	979063	979064	979215	980213	980214	980215	980216
26	979464	979499	979500	979501	981545	980220	980221	980222
28	979503	979065	979066	979216	980226	980227	980228	980229
30	979465	979507	979508	979509	981556	980233	980234	980235
32	979513	979067	979068	979514	980239	980240	980241	980242
34	979466	979292	979293	979294	981557	980246	980247	980248
36	979521	979069	979070	979524	980252	980253	980254	980255
40	981534	979071	979072	979534	981538	980265	980266	980267
42	982196	980015	980016	980017	982198	980271	980272	980273
45		980024	980025	980026		980280	980281	980282
48 ¹	982197	979116	979117	979467	982199	980289	980290	980291

BALANCE CODE	BEIGE (TOP OR SHORT S CLIPS)				WHITE (TOP OR SHORT S CLIPS)			
	LT PART NUMBER	REG* PART NUMBER	HD PART NUMBER	TG PART NUMBER	LT PART NUMBER	REG* PART NUMBER	HD PART NUMBER	TG PART NUMBER
12	980862	980863	980864	980865	980952	980953	980954	980955
14	980869	980803	980804	980805	980959	980960	980961	980962
16	980872	980806	980807	980808	980966	980967	980968	980969
20	980882	980809	980810	980811	980980	980981	980982	980983
22	980885	980812	980813	980814	980987	980988	980989	980990
24	980888	980815	980816	980817	980994	980842	980843	980844
26	980891	980818	980819	980820	980998	980845	980846	980847
28	980894	980821	980822	980823	981002	980848	980849	980850
30	980897	980898	980899	980900	981006	981007	981008	981009
32	980904	980824	980825	980826	981013	980851	980852	980853
34	980908	980909	980828	980829	981017	980854	980855	980856
36	980914	980830	980831	980832	981021	981022	981023	981024
40	980925	980833	980834	980835	981035	981036	981037	981038
42	980929	980836	980837	980873	981042	981043	981044	981045
45		980839	980840	980841		981053	981054	981055
48 ¹	980944	980945	980946	980947	981063	981064	981065	981066

¹ Tilt oriel units only.

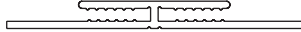
* Regular sash balances show numerical value only.

NOTE: Balance is stamped with balance code number. See page 8 for balance code location.

Accessories (194.1)

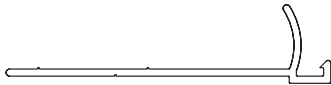


#35) Aluminum Mull Cover Cap
Extrusion #A-1516



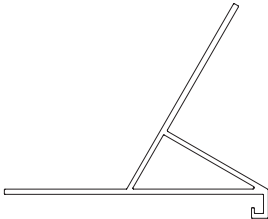
COLOR	PART NUMBER WITH NO BEND	PART NUMBER WITH 30° BEND	PART NUMBER WITH 45° BEND
* White	730160	740979	740976
Adobe	730161	740980	740977
Desert Tan	730162	740981	740978
Hartford Green	741444	741445	741446

#34) 30° and 45° Aluminum 2 1/2" A-Bay Mull Cover
Extrusion #A-1524



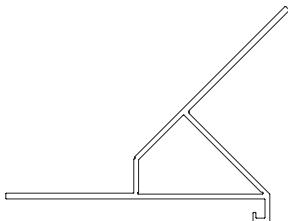
COLOR	PART NUMBER
* White	730169
Adobe	730170
Desert Tan	730171
Hartford Green	741447

#37) 30° Angle Bay Side Adapter/Jamb Return
Extrusion #1585



COLOR	PART NUMBER
* White	730282
Adobe	730283
Desert Tan	730284
Hartford Green	741448

#39) 45° Angle Bay Side Adapter/Jamb Return
Extrusion #1508



COLOR	PART NUMBER
* White	741402
Adobe	741449
Desert Tan	741450
Hartford Green	741451

NOTE: When ordering White Replacement Parts, please specify manufacture date/glass code (see page 1).